

	MAX. FRAME SIZE (IN.)	IMPACT
Double Hung	45-1/2" x 80-7/16"	NO
Transom	91" x 29-1/2"	NO
	APPLICABLE FOR SINGLE UNITS ON	

FRAME ANCHOR REQUIREMENTS TABLE			
FRAME/CLIP TO OPENING FASTENER TYPE	MINIMUM EMBED	MINIMUM EDGE DIST.	
#10 PFH screws into frame and wood substrate	1-1/4"	See pg. 3	
#8 PFH Zinc treated screws into clip and wood substrate at an angle	1-1/2"		
#8 PFH Zinc treated screws into clip and frame	FULL	See pg. 2	

Screws thru the Frame  Double Hung Sides = #10 PFH screws spaced 13-13/32" from corners and on center Head* = None Sill = None
Sides = #10 PFH screws spaced 13-13/32" from corners and on center Head* = None
Siii None
Transom Sides = #10 PFH screws spaced 14-3/4" from corners Head = #10 PFH screws spaced 15-11/64" from
corners and on center Sill* = None
) 

#### GENERAL NOTES

- 1. These units have been tested, analyzed, Hallmark certified, and FBC approved.
- 2. Bucking, openings, and bucking fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap.
- 3. These units were tested with ponderosa pine bucks, Florida building code requires preservative treated southern pine bucks.
- 4. All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.
- 5. These units have been tested in accordance with and meet the requirements of the Florida Building Code.
- Impact shutters are required only with non-impact units.
- 7. All anchors shall be installed as specified on these drawings. Specified embedment base material shall be beyond wall finish or stucco.
- 8. Testing of one wood species covers all other species with an equal or higher modulus of elasticity and modulus of rupture.
- 9. Testing of primed covers testing of clad as long as cladding is not structural (extruded), or wraps around the gasket.
- 10. Testing of windows and doors with a given width and thickness of solid stiles and rails, covers products with wider and thicker solid stiles and rails provided that construction details are consistent.
- 11. Any fixed geometric shape that fits within the tested/approved size for a particular product type is qualified by the rectangular shape(provided that the frame, sash, panels, components, and construction
- 12. All fixed shaped units must fit inscribed into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit.
- 13. Shims need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.
- 14. Plywood was used during testing to simulate the finished exterior of the structure. Actual finished exteriors will vary.
- 15. Testing of a combination assembly qualifies the individual units of that assembly with width & height less than or equal to the individual test unit size. Anchorage of the individual units shall be at all perimeter locations in accordance with these drawings.

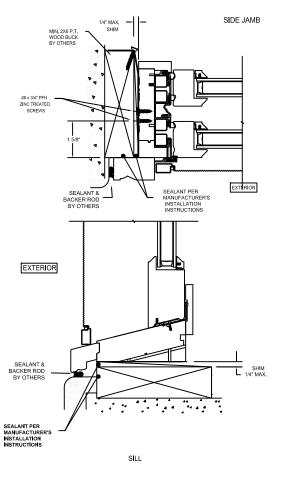


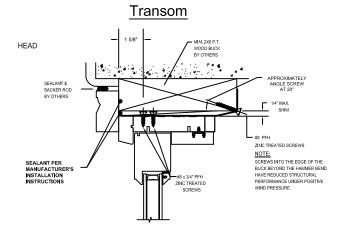
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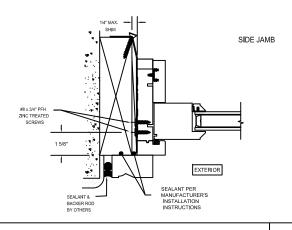
Fl	_# 26892	R&D No. 16034
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### **Installation Clip Installation - Combination Units**

# Double Hung







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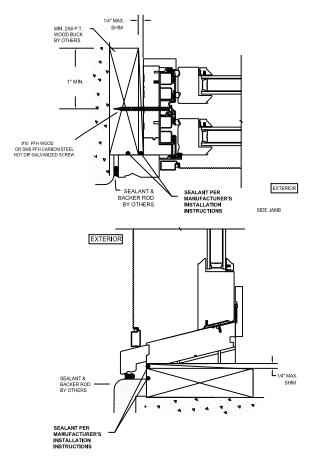


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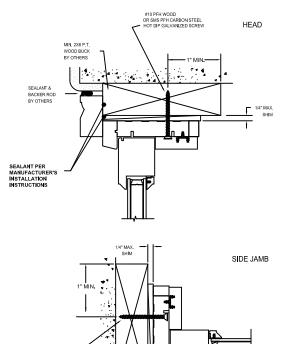
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#### **Screw Installation - Combination Units**

# **Double Hung**



## <u>Transom</u>



#10 PFH WOOD OR SMS PFH CARBON STEEL HOT DIP GALVANIZED SCREW

WOOD BUCK

BY OTHERS

EXTERIOR

SEALANT PER

SEALANT &

BACKER ROD BY OTHERS

#### **GENERAL NOTES**

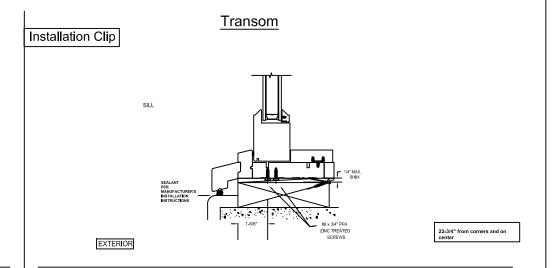
- 1. These units have been tested, analyzed, Hallmark certified, and FBC approved.
- 2. Bucking, openings, and bucking fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap.
- 3. These units were tested with ponderosa pine bucks, Florida building code requires preservative treated southern pine bucks.
- 4. All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.
- 5. These units have been tested in accordance with and meet the requirements of the Florida Building Code.
- 6. Impact shutters are required only with non-impact units.
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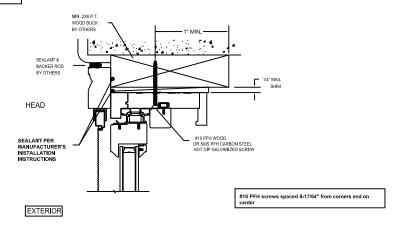
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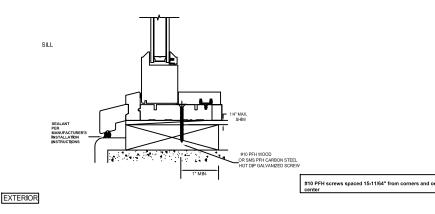
### Additional Detail for Individual Units **Double Hung** Installation Clip SEALANT 8 BACKER RO SHIM ZINC TREATED SCREWS HEAD NOTE: SCREWS INTO THE EDGE OF THE SEALANT PER #8 x 3/4" PEH MANUFACTURER'S INSTALLATION BUCK BEYOND THE HAMMER BEND HAVE REDUCED STRUCTURAL SCREWS PERFORMANCE UNDER POSITIVE WIND PRESSURE



### Screw Installation



### Screw Installation



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11-3/8" from corners and on

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EXTERIOR

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